

Abstract

Areas of reduced (32) wall thickness down to a few
hundredths of a millimeter are produced by injection
5 molding, by means of a core (5) which is moved in the cavity
(2) of an injection molding tool (1) when the molding mass
almost completely fills the cavity (2), yet has not
solidified. By this method, low cost hangers for dosimeters
(20) may be produced integrally provided with a radiation
10 transparent window.

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(Figure 7)